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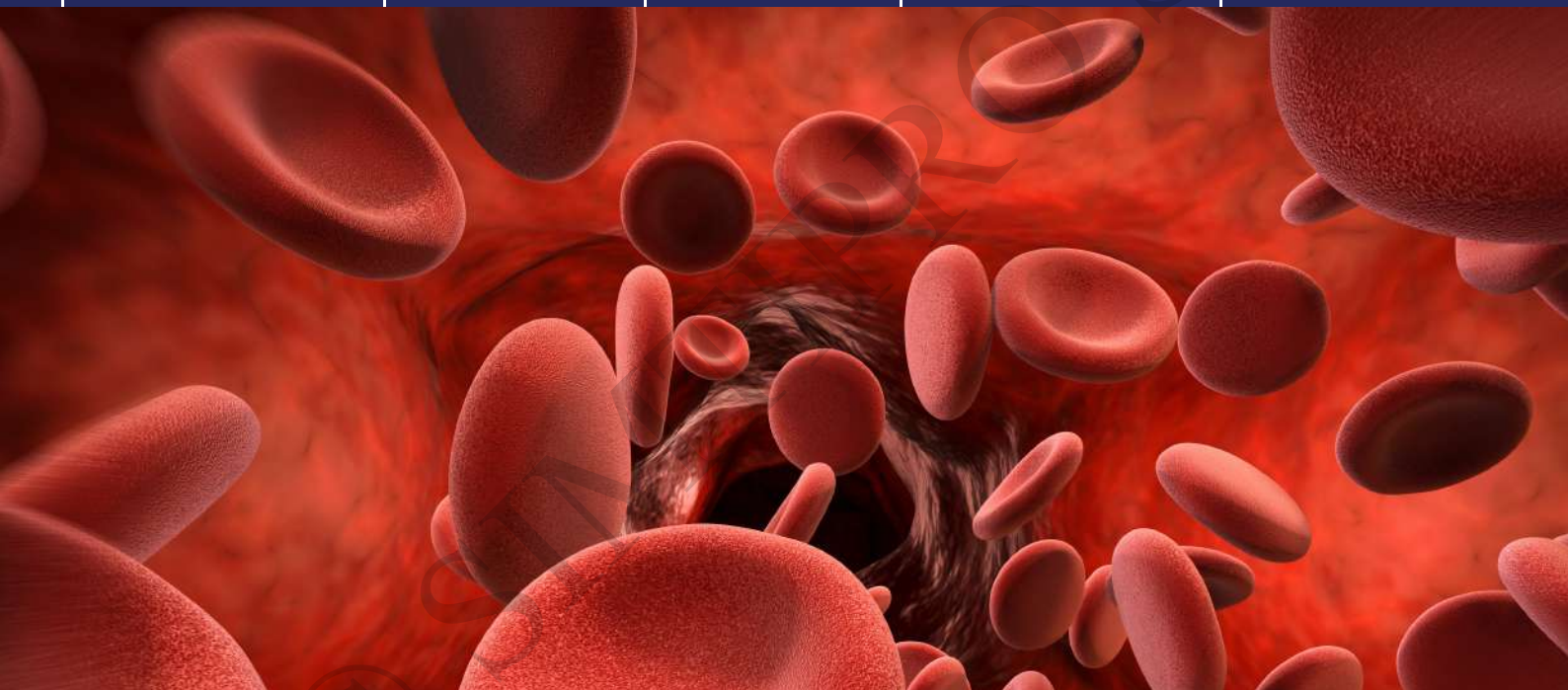
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ABSTRACT BOOK

**XVII Convegno Triennale sui Problemi Clinici e Sociali
dell'Emofilia e delle Malattie Emorragiche Congenite**
Milano, 8 - 11 ottobre 2020

**Guest Editors: Antonio Coppola, Angiola Rocino,
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plasma with high-titer inhibitors. *In vitro*, binding affinity of rFVIIa-HSA^{QMP} to human (h)FcRn was significantly higher than that of rFVIIa-HSA^{WT}.

After injection in HB mice (expressing mouse FcRn), rFVIIa-HSA^{QMP} by-passing activity was detectable up to 72 hours, while activity of Novoseven[®] was negligible after 6 hours. Strikingly, rFVIIa-HSA^{QMP} showed a half-life of 2.9 days, compared to only 0.8 days of rFVIIa-HSA^{WT}, in transgenic mice expressing hFcRn.

Overall, these data demonstrate the therapeutic potential of the rFVIIa-HSA^{QMP} fusion protein as well as the strong half-life improvement conferred by the QMP albumin variant.

Conclusions. Fusion of the engineered QMP variant preserved rFVIIa by-passing activity both *in vitro* and *in vivo*, and strongly extended its half-life profile by 4-fold compared with the wild-type fusion. This supports the novel rFVIIa-HSA^{QMP} protein as a promising next-generation tool for hemophilia patients with inhibitors as well as the engineered albumin variant as an attractive carrier for half-life extension of other coagulation proteins.

ABS27 - Design of a novel factor IX variant with enhanced procoagulant activity and half-life

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Background. Several approaches have been developed to prolong half-life of coagulation factors, including factor IX (FIX), such as fusion with human albumin (HSA). This strategy relies on the acquired capacity of the fusion partner to undergo the recycling pathway mediated by the neonatal Fc receptor (FcRn). However, the improvement of biological properties of coagulation factors may be achieved either in terms of half-life or activity, or by a synergistic combination of these two features. In this view, rationally-engineered variants provide ideal tools to develop unique molecules to be exploited for therapy.

To this purpose, rational engineering aimed at improving FcRn binding combined with a natural gain-of-function

FIX variant would result in strongly improved biological features, which would translate into a wider therapeutic window.

The aim of this study was to develop a novel fusion protein by combining the gain-of-function FIX Padua (FIX^{Padua}) with an engineered HSA variant (HSA^{QMP}) with enhanced FcRn binding, resulting in improved coagulant features and extended half-life.

Methods. The FIX^{Padua} variant was fused to the engineered HSA^{QMP} through an optimized cleavable linker. Wild-type (FIX^{wt}-HSA^{wt}) and improved (FIX^{Padua}-HSA^{QMP}) fusion proteins were expressed in HEK293 cells, purified and characterized for activity (chromogenic and aPTT-based assays), FcRn binding properties (SPR and ELISA-based assays), and half-life (state-of-the-art mouse models with different FcRn settings).

Results. Preliminary evaluation of the activity profile showed that the hyperactive features of the FIX^{Padua} were preserved after fusion with HSA in chromogenic and coagulant activity assays, as further confirmed after purification of fusion proteins. Binding assays to FcRn clearly indicated the extremely improved FcRn binding capacity of the FIX^{Padua}-HSA^{QMP} variant ($K_D=0.4$ nM) in comparison with that of FIX^{wt}-HSA^{wt} ($K_D=200$ nM).

Fusion proteins were pre-clinically characterized by *in vivo* studies in different mouse models, namely knock-out for FcRn (FcRn KO mice) or expressing human FcRn (Tg32 mice). In FcRn KO mice, the contribution of HSA to half-life was negligible, confirming the central role of FcRn binding for half-life prolongation *in vivo*. Noticeably, in Tg32 mice the half-life of the improved FIX^{Padua}-HSA^{QMP} fusion protein (2.5 days) was more than 2-fold extended than that of FIX^{wt}-HSA^{wt} (1.1 days), as well as of the commercial product Idelvion[®] (1.0 days) used as control.

Conclusions. The combined improvements conferred by FIX^{Padua} and HSA^{QMP} variants resulted in a novel fusion protein endowed of hyperactive features, enhanced FcRn binding and extended half-life in pre-clinical relevant mouse models. This would translate into a significantly widened therapeutic window, and thus a lower frequency of administration, which represent major goals to improve treatment, patient care and patients' quality of life.