

From Physical Mixtures to Co-Crystals: How the Coformers Can Modify Solubility and Biological Activity of Carbamazepine

Alessandro Dalpiaz,[†] Valeria Ferretti,^{*,†,‡} Valerio Bertolasi,[†] Barbara Pavan,^{*,‡} Antonio Monari,^{§,||} and Mariachiara Pastore^{*,§,||}

[†]Department of Chemical and Pharmaceutical Sciences, University of Ferrara, via Fossato di Mortara 17, I-44121 Ferrara, Italy

[‡]Department of Life Sciences and Biotechnology, University of Ferrara, via L. Borsari 46, I-44121 Ferrara, Italy

[§]Laboratoire de Physique et Chimie Théoriques, Université de Lorraine, Boulevard des Aiguillettes, BP 70239 54506

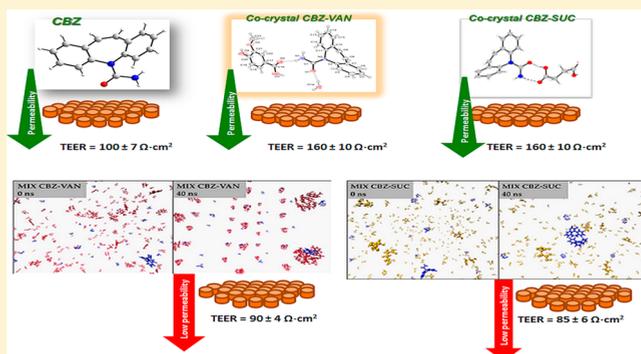
Vandoeuvre-lès-Nancy Cedex, France

^{||}Laboratoire de Physique et Chimie Théoriques, CNRS, Boulevard des Aiguillettes, BP 70239 54506 Vandoeuvre-lès-Nancy Cedex, France

Supporting Information

ABSTRACT: A combined experimental and computational study on the solubility and biological activity of carbamazepine (CBZ), three co-crystals (COCs), and their parent physical mixtures (MIXs) is carried out to shed light onto the possible modulation of the drug properties. Two of the considered co-crystals, CBZ with vanillic acid (VAN) and CBZ with 4-nitropyridine *N*-oxide (NPO), are newly synthesized, while the third, CBZ with succinic acid (SUC), is already known. While COC CBZ-VAN and MIX CBZ-NPO did not alter the CBZ dissolution profile, MIX CBZ-SUC and COCs CBZ-SUC and CBZ-NPO inhibit straightaway its solubility. On the other hand, MIX CBZ-VAN induced a remarkable increase of the drug solubility. Analogously, different CBZ permeability values were registered following its dissolution from MIXs and COCs: CBZ and MIXs CBZ-SUC and CBZ-VAN slightly reduce the integrity of intestinal cell monolayers, whereas MIX CBZ-NPO and COCs CBZ-SUC, CBZ-VAN, and CBZ-NPO maintain the monolayer integrity. The molecular aggregates formed in solution were found to be the key to interpret these different behaviors, opening new possibilities in the pharmaceutical utilization and definition of drug co-crystals.

KEYWORDS: co-crystals, carbamazepine, drug permeation, molecular dynamics



INTRODUCTION

The therapeutic efficiency of drugs is strictly related to their bioavailability, which, in turn, is often linked to their solubility and permeability across biological membranes.¹ However, since poorly soluble molecules constitute a high percentage of approved drugs² and several marketed drugs do not exhibit adequate permeability properties,³ the development of improved formulations of existing drugs is one of the most relevant and successful scientific and market-oriented strategies.² In this context, the co-crystallization approach appears promising to achieve the crystal engineering of pharmaceutical solids.⁴ Generally speaking, a co-crystal can be defined as a crystalline complex of two or more molecules, usually present in a stoichiometric ratio.^{5,6} Pharmaceutical co-crystals are obtained by combining a pharmaceutical active ingredient (API) with pharmaceutically acceptable molecules, assembled through intermolecular interactions.^{7,8} The latter are generally different from those found in the crystals of the pure components; consequently, these new crystalline forms exhibit specific physical properties, retaining at the same time the

unaltered chemical structure of the APIs. Indeed, it is currently believed that the co-crystallization strategy should not induce changes in the native APIs' pharmacological profile.^{9–12} Pharmaceutical co-crystals can show higher solubility and dissolution rate compared to parent crystalline pure phases,² with consequent improvement of the bioavailability of APIs¹³ even if the latter is not a systematic phenomenon.¹⁴ Moreover, preliminary studies suggest that co-crystals can offer the opportunity to simultaneously improve both the solubility and the permeability of APIs, without changing their molecular structure.^{9,15,16} Very recently a co-crystal salt of norfloxacin and sulfathiazole was reported to enhance inhibition of bacterial and fungal strains as a result of joint solubility and diffusion increase.¹⁷ As such the modulation of co-crystal based formulations has emerged as one of the most exciting areas

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65 of novel pharmaceuticals; indeed, the past decade has registered
 66 a significant increase in the number of patents on
 67 pharmaceutical co-crystals, which are characterized by the
 68 required features of novelty, nonobviousness/inventiveness,
 69 and utility.¹ The regulatory status regarding the use of co-
 70 crystals in pharmaceutical products appears, however, still
 71 unsettled, and, in particular, the issue whether the co-crystal
 72 should be defined as a physical mixture or as a new chemical
 73 entity requiring full safety and toxicology testing has not been
 74 properly addressed, yet.^{18,19} Both the United States Food and
 75 Drug Administration (US FDA) and the European Medicines
 76 Agency (EMA) have delivered position documents regarding
 77 pharmaceutical co-crystals, but their points of view on this topic
 78 are contrasting.¹⁴ With the aim of gaining a deeper knowledge
 79 of these aspects, and hence also hopefully assisting policy-
 80 making strategies, we have recently compared the properties of
 81 indomethacin co-crystals with those of their parent physical
 82 mixtures, focusing on the drug permeability across monolayers
 83 constituted by human intestinal cells.⁶ Our results revealed, for
 84 the first time, that the effects of an API dissolved either from
 85 the co-crystals or from their parent physical mixtures can have
 86 extremely different effects on the integrity of cell monolayers
 87 and API permeability, hence evidencing an intriguing
 88 phenomenon and the emergence of entirely new biological
 89 and chemical properties following co-crystallization. As a
 90 consequence, the properties of pharmaceutical co-crystals can
 91 be assumed to be, in certain cases, drastically different from
 92 those of their parent physical mixtures.⁶

93 As a further development of this type of investigation, we
 94 report here an evaluation of the dissolution properties and the
 95 permeation ability across human intestinal cell monolayers of
 96 (i) carbamazepine (CBZ), a poorly water-soluble antiepileptic
 97 drug;²⁰ (ii) two new CBZ co-crystals with vanillic acid (VAN)
 98 and 4-nitropyridine *N*-oxide (NPO); and (iii) a previously
 99 described CBZ co-crystal with succinic acid (SUCC).²¹ All
 100 studies are referred to carbamazepine, considered as the active
 101 drug. The schematic representation of CBZ and the cofomers
 102 is shown in Scheme 1.

103 In particular, the dissolution and the permeation across
 104 NCM460 cell monolayers (employed as an *in vitro* model of
 105 human intestinal epithelial barrier)⁶ of CBZ, its co-crystals, and

their parent mixtures have been investigated. Moreover, we
 performed quantum mechanical (DFT) and classical molecular
 dynamics (MD) simulations, since integrated experimental and
 theoretical investigation could represent an important step
 toward the detailed understanding, at a molecular level, of the
 different solubility and biological activity of co-crystals and the
 physical mixtures of its components, opening new perspectives
 in their pharmaceutical utilization as well as the co-crystals'
 rational design.

This strategy has been purposely chosen to (i) quantify the
 strength and identify the topology of the main pair (CBZ-CBZ
 and CBZ-coformer) interactions in solution in comparison to
 the ones found in the crystal and co-crystal structures and (ii)
 mimic in an explicit water environment the behavior of
 different concentrations of CBZ and cofomers, possibly
 experienced in the dissolution from co-crystals and from the
 physical mixtures of the two components.

MATERIALS AND METHODS

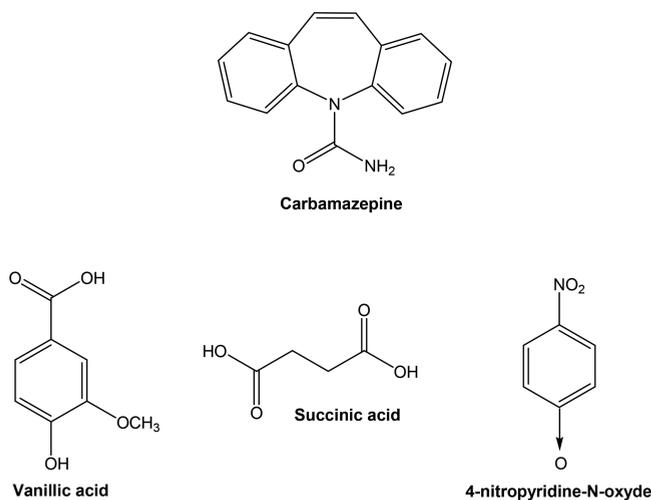
Materials and Reagents. Carbamazepine (CBZ), 4-
 nitropyridine *N*-oxide (NPO), succinic acid (SUCC), vanillic
 acid (VAN), 2-aminopyrimidine (2-ampyr), 2,4- diamino-6-
 phenyl-1,3,5-triazine (triaz), and picric acid (Pic) were obtained
 from Sigma-Aldrich (Milan, Italy). Methanol, ethanol, isoamyl
 acetate, isoamyl alcohol, toluene, and water were of high
 performance liquid chromatography (HPLC) grade from
 Sigma-Aldrich. NCM-460 cells were kindly provided by Dr.
 Antonio Strillacci, University of Bologna, Italy.

Synthesis of Adducts. Five carbamazepine co-crystals
 were synthesized and characterized by X-ray crystallography.
 CBZ-VAN: carbamazepine, vanillic acid monohydrate 1:1:1.
 CBZ-NPO: carbamazepine and 4-nitropyridine *N*-oxide 1:1.
 CBZ-Pic: carbamazepine and picric acid 1:1 (ionic). CBZ-
 2ampyr: carbamazepine and 2-aminopyrimidine 1:1. CBZ-triaz:
 carbamazepine and 2,4- diamino-6-phenyl-1,3,5-triazine 1:1.
 The last three adducts were not used in the present work for
 their scarce reproducibility and/or for the high cofomer
 toxicity; details of the related crystallographic analysis are
 reported in Table S1. Co-crystal CBZ-SUCC²¹ has been
 obtained by slow evaporation of a biphasic solution made of
 toluene, isoamyl alcohol, and water containing equimolar drug/
 succinic acid quantity. All other co-crystals have been obtained
 by dissolution of an equimolar quantity of carbamazepine and
 co-crystal partners in the minimum quantity of isoamyl acetate/
 toluene mixture or ethanol and left for slow evaporation at
 room temperature. Crystals were observed after a few days. The
 phase and composition of the co-crystals CBZ-NPO, CBZ-
 SUCC, and CBZ-VAN have been checked by X-ray powder
 crystallography, comparing the experimental spectra with those
 calculated from the single-crystal X-ray structures (Figures S4–
 S6).

X-ray Diffraction. Detailed description of single-crystal data
 collection and refinement for all the new co-crystals and of
 powder diffraction spectra for co-crystals CBZ-VAN, CBZ-
 NPO, and CBZ-SUCC are reported in the Supporting
 Information. Experimental data for single-crystal diffraction
 and geometrical and hydrogen bonding parameters are given in
 Tables S1–S3, respectively.

Crystallographic data for the structural analysis of the five
 new compounds have been deposited at the Cambridge
 Crystallographic Data Center, 12 Union Road, Cambridge,
 CB2 1EZ, U.K., with the deposition numbers CCDC 166

Scheme 1. Schematic representation of carbamazepine and cofomers



167 1507263–1507267 for CBZ-NPO, CBZ-ampyr, CBZ-VAN,
168 CBZ-triaz, and CBZ-Pic, respectively.

169 **HPLC Analysis.** The quantification of carbamazepine was
170 performed by HPLC, using a modular system (model LC-10
171 AD VD pump and model SPD-10A VP variable wavelength
172 UV–vis detector; Shimadzu, Kyoto, Japan) and an injection
173 valve with 20 μL sample loop (model 7725; Rheodyne, IDEX,
174 Torrance, CA, USA). Separation was performed at room
175 temperature on a reverse phase column, equipped with a guard
176 column, both packed with Hypersil BDS C-18 material (Alltech
177 Italia Srl BV, Milan, Italy). Data acquisition and processing
178 were accomplished using CLASS-VP Software, version 7.2.1
179 (Shimadzu Italia, Milan, Italy). The detector was set at 286 nm.
180 The mobile phase consisted of a methanol–water mixture
181 (50:50 v/v). The flow rate was 1 mL/min. The retention time
182 for carbamazepine was 5.2 min; precision and calibration data
183 are reported in the [Supporting Information](#).

184 **Dissolution Studies.** The samples were micronized and
185 sieved using stainless steel standard-mesh sieves (mesh size 106
186 μm). In each experiment, the solid powders were added to 12
187 mL of PBS 10 mM and incubated at 37 $^{\circ}\text{C}$ under gentle
188 shaking (100 rpm) in a water bath. The amounts of sieved
189 samples added to the buffer solution were 38.0 mg of
190 carbamazepine; 67.9 mg of co-crystal CBZ-VAN; 55.4 mg of
191 co-crystal CBZ-SUCC; 60.5 mg of co-crystal CBZ-NPO; 38 mg
192 of carbamazepine mixed with 27.7 mg of vanillic acid, 17.4 mg
193 of succinic acid, or 22.5 mg of 4-nitropyridine *N*-oxide for the
194 parent physical mixtures CBZ-VAN, CBZ-SUCC, or CBZ-
195 NPO, respectively. Aliquots (200 μL) were withdrawn from the
196 resulting slurry at fixed time intervals and filtered through
197 regenerated cellulose filters (0.45 μm). The filtered samples
198 were diluted 1:10 in water, and then 10 μL was injected into
199 the HPLC system in order to quantify the carbamazepine
200 concentrations.

201 Dissolution experiments were conducted also in phosphate
202 buffer 200 mM (pH = 7.4) at 37 $^{\circ}\text{C}$ with the same procedure.
203 The obtained values were the mean of three independent
204 experiments.

205 **Cell Culture and Differentiation of NCM460 Cells to**
206 **Polarized Monolayers.** The NCM460 cell line was grown
207 and differentiated to cell monolayers in 12-well Millicell inserts
208 (Millipore, Milan, Italy) essentially as previously described⁶ and
209 reported in the [Supporting Information](#).

210 **Permeation Studies across Cell Monolayers.** Inserts
211 were washed twice with prewarmed PBS buffer in the apical (A,
212 400 μL) and basolateral (B, 2 mL) compartments; PBS buffer
213 containing 5 mM glucose at 37 $^{\circ}\text{C}$ was then added to the apical
214 compartment. The sieved powders were added to the apical
215 compartments in the following amounts: 1.3 mg of
216 carbamazepine; 2.3 mg of co-crystal CBZ-VAN; 1.8 mg of
217 co-crystal CBZ-SUCC; 2.0 mg of co-crystal CBZ-NPO; 1.3 mg
218 of carbamazepine mixed with 0.90 mg of vanillic acid, or 0.50
219 mg of succinic acid, or 0.75 mg of 4-nitropyridine *N*-oxide for
220 mixtures MIX CBZ-VAN, CBZ-SUCC, or CBZ-NPO,
221 respectively. During permeation experiments, Millicell inserts
222 loaded with the powders were continuously swirled on an
223 orbital shaker (100 rpm; model 711/CT, ASAL, Cernusco,
224 Milan, Italy) at 37 $^{\circ}\text{C}$. At programmed time points the inserts
225 were removed and transferred into the subsequent wells
226 containing fresh PBS; then basolateral PBS was harvested,
227 filtered through regenerated cellulose filters (0.45 μm), and
228 injected (10 μL) into the HPLC system for carbamazepine
229 detection. At the end of incubation the apical slurries were

230 withdrawn, filtered, and injected into the HPLC system (10
231 μL) after 1:10 dilution. After the withdrawal, 400 μL of PBS
232 was inserted in the apical compartments and TEER measure-
233 ments were performed. Permeation experiments were also
234 conducted using cell-free inserts in the same conditions. The
235 values obtained were the mean of three independent experi-
236 ments. Apparent permeability coefficients (P_{app}) of carbamazepine
237 were calculated according to eq 1:^{22–24}

$$P_{\text{app}} = \frac{dc/dt V_r}{S_A C} \quad (1) \quad 238$$

239 where P_{app} is the apparent permeability coefficient in cm/min;
240 dc/dt is the flux of drug across the filters, calculated as the
241 linearly regressed slope through linear data; V_r is the volume in
242 the receiving compartment (basolateral = 2 mL); S_A is the
243 diffusion area (1.13 cm^2); C is the compound concentration in
244 the donor chamber (apical) detected at 60 min and chosen as
245 approximate apical concentration. Statistical analysis about
246 permeation studies is described in the [Supporting Information](#).

247 **Computational Details.** The binding energies of CBZ-
248 CBZ and CBZ-VAN, CBZ-SUC, and CBZ-NPO dimers
249 interacting by hydrogen bond (HB) and/or π -stacking (S)
250 were calculated by the M06-2X²⁵ functional in combination
251 with a 6-31G* basis set and an implicit description of the water
252 medium (C-PCM)²⁶ as implemented in the Gaussian09
253 package.²⁷ The dimer structures were optimized in water
254 solution, and the interaction energy was obtained as difference
255 between the energy of the complex and those of the optimized
256 monomers. We also performed MD simulations of binary
257 systems composed of different concentrations of drug and
258 cofomers, representative of the dissolved co-crystals and
259 physical mixtures using the generalized Amber force field
260 (GAFF);²⁸ electrostatic point charges were parametrized using
261 the RESP protocol, and fitting the quantum chemical potential
262 calculated at the HH/6-31G* level of theory. Drugs and
263 cofomers were embedded in a periodic cubic water box of ca.
264 $100 \times 100 \times 100 \text{ \AA}^3$ filled with water molecules in order to
265 reproduce bulk conditions. For mimicking the early stage of
266 dissolution from the COC we started the MD runs with a 4:4
267 cluster (CBZ:VAN, CBZ:SUC, and CBZ:NPO) extracted from
268 the co-crystal structure in such a way as to work at low
269 concentration and with the same ratio of drug–coformer. A
270 reference MD simulation of 4 molecules of CBZ in the same
271 water box was also carried out. The CBZ-VAN, CBZ-SUC, and
272 CBZ-NPO MIX solutions were instead simulated by randomly
273 distributing, by using the PACKMOL package,²⁹ in the water
274 box 2 molecules of CBZ and 20, 32, and 32 molecules of VAN,
275 SUC, and NPO, respectively. These ratios were determined by
276 considering the relative saturation concentrations of the drug
277 and cofomers: 0.18 mg/mL, 1.33 mg/mL, 1.45 mg/mL, and
278 1.88 mg/mL for CBZ, VAN, SUC, and NPO, respectively. The
279 full system was preliminarily optimized using the steepest
280 descent algorithm to remove bad contacts; subsequently a
281 thermalization procedure was performed in the NVT ensemble,
282 gradually bringing the temperature to 300 K; this step was
283 followed by equilibration in the NPT ensemble ensuring the
284 density of the ensemble to be close to 1 g/cm^3 . Once
285 equilibrated, the system underwent 40 ns of production run in
286 the NPT ensemble. Radial distribution functions ($g(r)$) were
287 obtained between the CBZ and the cofomer (see [Figure S9](#) for
288 a proper definition of the involved atoms) in the range 10–40
289 ns of the trajectories. Even though we are aware that the 289

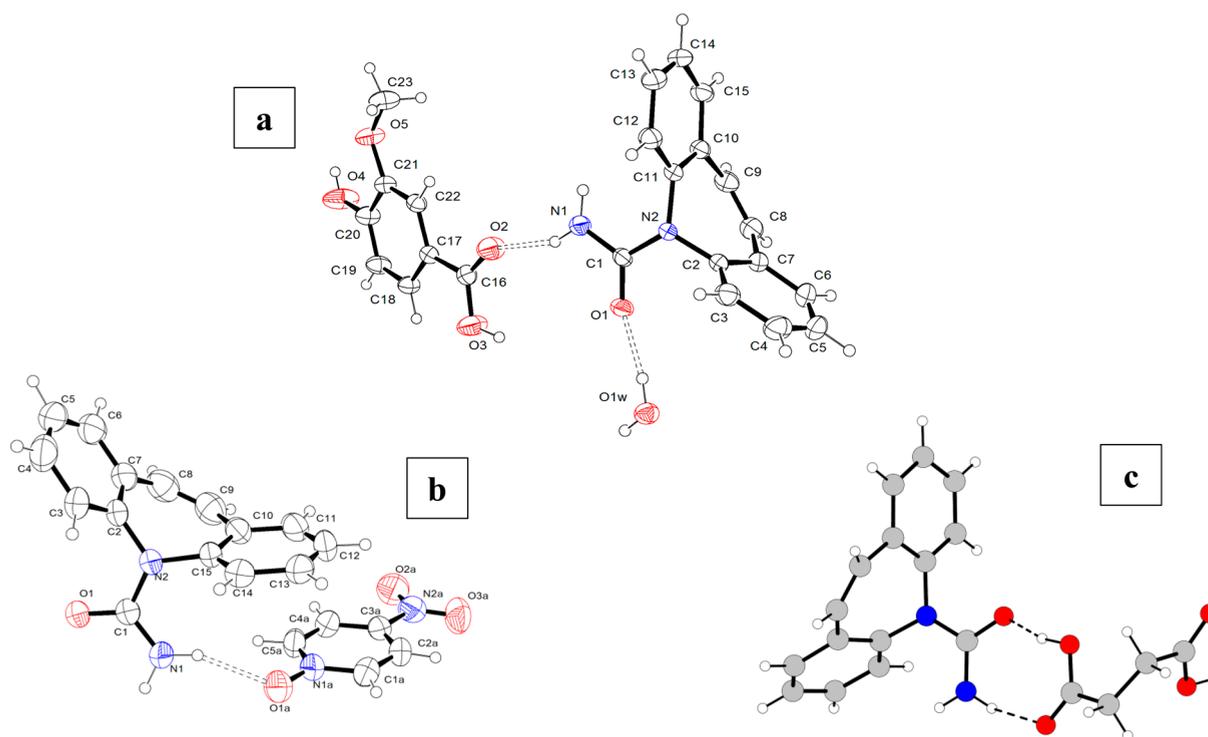


Figure 1. (a) ORTEP^{III} view and atom numbering scheme for CBZ-VAN. (b) ORTEP^{III} view and atom numbering scheme for CBZ-NPO. (c) Carbamazepine-succinic acid co-crystal CBZ-SUCC (from ref 20). Thermal ellipsoids are drawn at the 40% probability level. Hydrogen bonds are drawn as dashed lines.

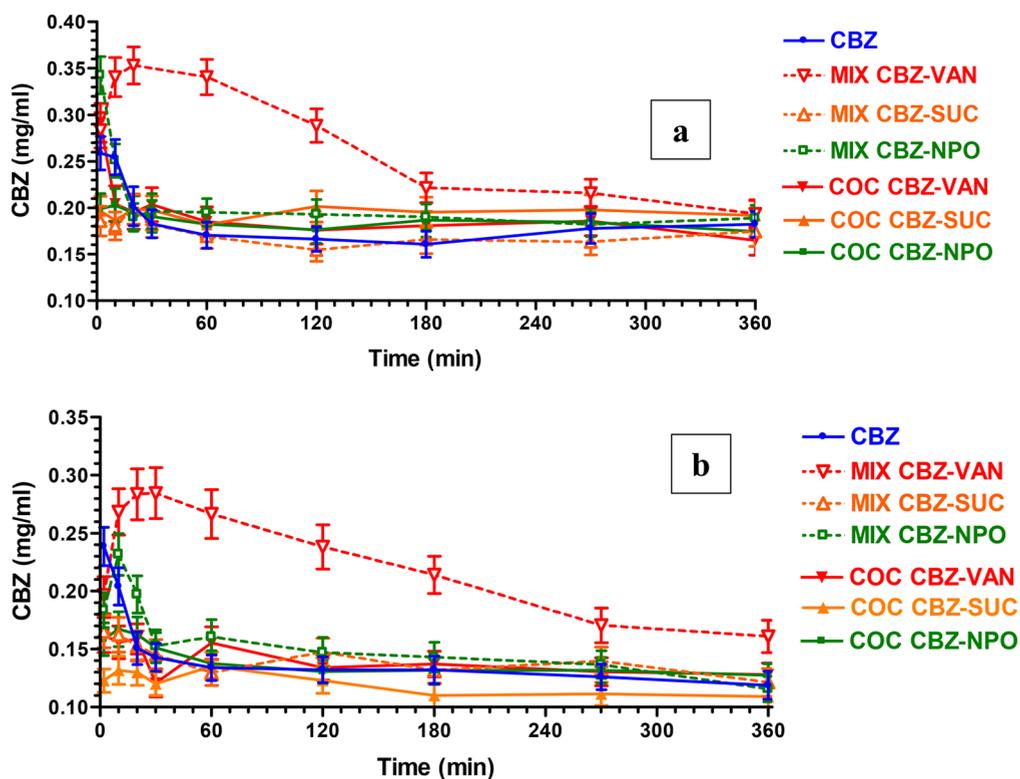


Figure 2. Solubility and dissolution profiles in PBS 10 mM (a) and phosphate buffer 200 mM (b) at 37 °C for carbamazepine (CBZ) as free drug, or co-crystallized, or mixed in the parent mixtures. Data are reported as the mean \pm SD of three independent experiments.

290 number of involved molecules is too low to allow the
 291 convergence toward macroscopic thermodynamics properties,
 292 this strategy is adapted to obtain the distribution of the

distances between the solute and all the possible molecules
 293 averaged over a consistent segment of the trajectory. All 294
 295 simulations and setups have been performed using the 295

296 Amber16³⁰ code and its CUDA extension, while analysis and
297 visualization have been performed using the VMD code.³¹

298 ■ RESULTS AND DISCUSSION

299 **Structure Description.** Five new co-crystals containing
300 carbamazepine have been synthesized and characterized by X-
301 ray crystallography: CBZ-VAN (carbamazepine and vanillic
302 acid monohydrate 1:1:1); CBZ-NPO (carbamazepine and 4-
303 nitropyridine *N*-oxide) 1:1; CBZ-Pic (carbamazepine and picric
304 acid 1:1, salt); CBZ-2ampyr (carbamazepine and 2-amino-
305 pyrimidine 1:1); and CBZ-triaz (carbamazepine and 2,4-
306 diamino-6-phenyl-1,3,5-triazine 1:1). However, in spite of
307 many attempts, it was possible to synthesize in appreciable
308 quantity only CBZ-VAN and CBZ-NPO, besides the previously
309 reported carbamazepine-succinic acid co-crystal (CBZ-
310 SUCC).²⁰ The crystal structure details of CBZ-Pic, CBZ-
311 2ampyr and CBZ-triaz are reported in the [Supporting](#)
312 [Information](#).

313 The X-ray structures of the three adducts used in the present
314 study are shown in [Figure 1](#); the main hydrogen bonding
315 interactions between the molecules are drawn as dashed lines.

316 In CBZ-VAN, the two cofomers are directly linked through
317 a N–H···O interaction involving the amidic group of the drug
318 and the carboxylic group of the acid (see [Table S3](#)). Each co-
319 crystallized water molecule acts both as a H-bond donor
320 (toward the O1 atom of two adjacent carbamazepine moieties)
321 and H-bond acceptor (from O3 and O4 of two vanillic acid
322 molecules), in such a way as to bridge four different molecules
323 ([Figure 1a](#)). C–H··· π and π ··· π interactions appear to be quite
324 important, as all the aromatic rings of the two molecules are
325 involved ([Table S3](#)). Although the packing architecture is
326 mainly determined by these interactions, some weaker C–H···
327 O hydrogen bonds also contribute to the crystal stability.
328 Conversely, in CBZ-NPO the carbamazepine molecules are
329 coupled in dimeric units by N1–H···O1 hydrogen bonds, as
330 found in the crystal lattice of the pure carbamazepine
331 polymorph III crystal.³³ In turn, each dimer is linked on both
332 sides to two nitropyridine cofomers through N1–H···O1A
333 hydrogen bonds involving the carbamazepine amidic group,
334 and the *N*-oxide group of the cofomer molecule ([Figure 1b](#)).
335 Besides these classical hydrogen bonds, each NPO molecule
336 forms π ··· π interactions with the C10–C15 aromatic ring of
337 two stacked CBZ molecules ([Table S3](#)). More details about the
338 crystals structures and the packing arrangements can be found
339 in the [Supporting Information](#).

340 **Dissolution Studies.** In order to check if co-crystallization
341 can affect the solubility of pure carbamazepine, dissolution
342 studies have been performed by the HPLC method (*vide infra*).
343 [Figure 2a](#) reports a comparison between the dissolution profiles
344 in PBS 10 mM (pH 7.4) at 37 °C of carbamazepine, as free
345 drug, co-crystallized, or mixed in the parent mixtures. The
346 concentration of free CBZ was 0.26 ± 0.02 mg/mL after 2 min
347 of incubation, and then it decreased to a stable value of about
348 0.18 ± 0.01 mg/mL within 30 min of incubation. Among the
349 four anhydrous polymorphic forms of CBZ, we used the most
350 stable at room temperature, i.e., the anhydrous polymorphic
351 form of CBZ(III) that, in water, is known to convert itself to
352 the dihydrate form (DH), inducing a decrease of CBZ water
353 solubility.^{34,35} The dissolution pattern of this drug, reported in
354 [Figure 2](#), perfectly matches the expected trend due to its
355 conversion from the anhydrous polymorph (III) to the
356 dihydrate form. This dissolution profile was not essentially
357 altered by the co-crystallization of carbamazepine with vanillic

acid (COC CBZ-VAN) or by its mixing with 4-nitropyridine *N*-
oxide (MIX CBZ-NPO), whereas the co-crystallization with
succinic acid (COC CBZ-SUCC) or 4-nitropyridine *N*-oxide
(COC CBZ-NPO) allowed a stable carbamazepine saturation
concentration of about 0.18 ± 0.01 mg/mL to be obtained
within 2 min of incubation. The same pattern was observed also
in the presence of succinic acid, when mixed with the drug
(MIX CBZ-SUCC).

On the other hand, the dissolution profile of carbamazepine
obtained in the presence of vanillic acid, as physical mixture
(MIX CBZ-VAN), was characterized by an increase of
concentration from 0.28 ± 0.02 mg/mL to 0.35 ± 0.02 mg/
mL in the time range 2–20 min, and then the drug
concentration slightly decreased to about 0.18 ± 0.01 mg/mL
within 6 h. A qualitatively similar behavior was observed for the
CBZ dissolution from a mixture with nicotinamide.³⁶ The PBS
10 mM was chosen as dissolution medium being employed for
the permeation studies across the intestinal cell monolayers
(see below). The pH value of this medium sensibly decreased
in the presence of succinic and vanillic acids from 7.4 to about
5.

The carbamazepine solubility and dissolution profiles ([Figure](#)
2a) did not essentially change when the powders were
incubated in phosphate buffer 200 mM, the medium employed
in order to obtain pH stability at the 7.4 value. As reported in
[Figure 2b](#), the dissolution patterns were close to those obtained
by incubation of the powders in 10 mM PBS, indicating that
the carbamazepine dissolution is independent of the pH of the
incubation medium.

Permeation Studies. Currently, a limited number of
studies describe the ability of co-crystals to modulate the
permeability of APIs across the skin,³⁷ or dialysis, silicone, and
cellulose nitrate membranes.^{9,16,17} Very recently, we have
reported on the remarkably different permeation across a
monolayer constituted by human intestinal cells of indometha-
cin dissolved from co-crystals or parent powder.⁶ Hence we
decided to perform permeation experiments, across human
intestinal cell monolayers, also for carbamazepine dissolved
from the anhydrous polymorph form (III), from its co-crystals
or their parent physical mixtures. As an *in vitro* model system of
a human intestinal barrier, we have chosen the human normal
colonic epithelial NCM460 cells, a stabilized, non-transformed
cell line, derived from primary cells of the normal human
transverse colonic mucosa.³⁸ As these cells are not of tumor
origin nor transfected ones, they retain more closely the
physiological characteristics of the normal human colon
compared to the pathologically or experimentally transformed
cell lines. In this context, it is worth noting that transepithelial
electrical resistance (TEER) developed by the NCM460 cells
are within the range reported for intact sheets of human colonic
mucosa.^{39,40} After confluence in “Millicell” systems, the cell
layer separated an apical from a basolateral compartment
corresponding to the lumen facing domain and the blood-facing
side of the monolayer, respectively.⁴¹ This system provided a
very useful tool in order to simulate *in vitro* the permeation of
CBZ across the intestinal barrier. It is known that simulated
intestinal buffers can induce TEER changes of the monolayers
and have inhibitory activity toward efflux transporters expressed
on the cell membranes.⁴² Therefore, the permeation studies
across NCM460 cells, in the absence of other interfering
substances, were performed using glucose-enriched PBS as
CBZ dissolution medium, i.e., the simplest medium in which to
dissolve the API from its powders. In order to simulate an oral

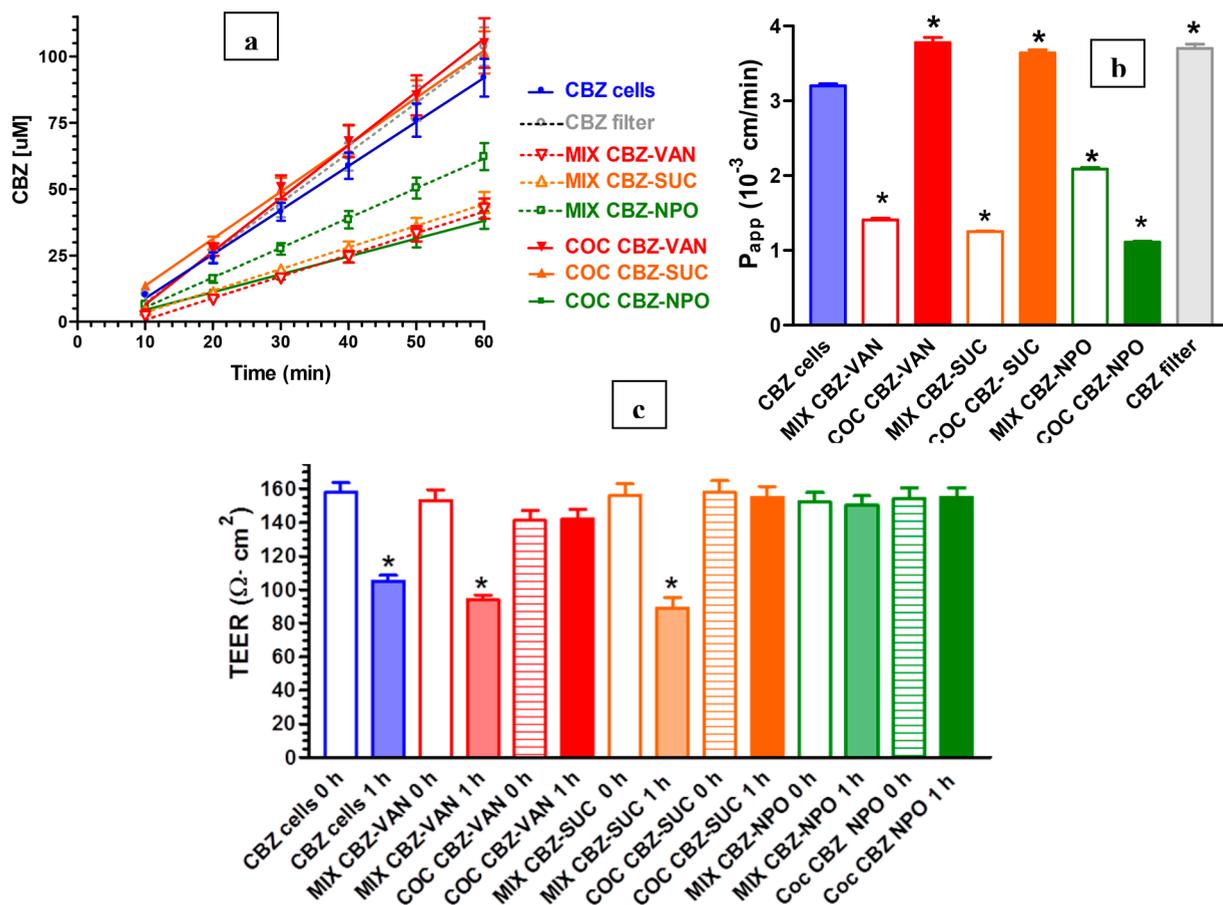


Figure 3. (a) Permeation kinetics of carbamazepine after introduction in the “Millicell” apical compartments of powders constituted by carbamazepine (CBZ), its co-crystals, or the parent mixtures of carbamazepine with co-crystallizing agents. The permeations were analyzed across monolayers obtained by NCM460 cells. Millicell filters alone (filter) or coated by monolayers (cells) were used to analyze the carbamazepine permeation. The cumulative amounts in the basolateral receiving compartments were linear within 60 min ($r \geq 0.998$, $P < 0.001$). The resulting slopes of the linear fits were used for the calculation of permeability coefficients (P_{app}). (b) Permeability coefficients (P_{app}) of carbamazepine. All data related to permeation studies are reported as the mean \pm SD of three independent experiments. * $P < 0.001$ versus CBZ cells. (c) Trans epithelial electrical resistance (TEER) values of NCM460 cell monolayers obtained when cell cultures reached the confluence. Parallel sets of “Millicell” well plates with similar TEER values were measured before (0 h) and at the end (1 h) of incubation with carbamazepine, its co-crystals, and parent physical mixtures. The data are reported as the mean \pm SD of three independent experiments. * $P < 0.001$ versus 0 h.

421 administration, the powders of carbamazepine, its co-crystals, or
 422 the parent physical mixtures were introduced in the apical
 423 compartment of the “Millicell” systems with the same ratio
 424 between solid powders and incubation conditions used for
 425 dissolution studies, during the analysis time period for all
 426 samples. The cumulative amounts in the basolateral receiving
 427 compartments were linear within 60 min ($r \geq 0.998$, $P <$
 428 0.001), indicating constant permeation conditions within this
 429 range of time (Figure 3a).

430 The apparent permeability coefficients (P_{app}) of carbamazepine
 431 (Figure 3b) were calculated on the basis of the resulting
 432 slopes of the linear fits and the drug concentrations detected in
 433 the apical compartments after 1 h of incubation of the powders,
 434 chosen as approximate apical concentrations. These latter
 435 values were essentially in line with those obtained from
 436 dissolution studies of carbamazepine powders in 10 mM PBS
 437 (Figure 3a), so their dissolution appeared slightly influenced by
 438 the presence of the cells. A comparison of the P_{app} values of
 439 carbamazepine (Figure 3b) obtained in the presence ($3.20 \times$
 440 $10^{-3} \pm 0.05 \times 10^{-3}$ cm/min) or in the absence ($3.71 \times 10^{-3} \pm$
 441 0.10×10^{-3} cm/min) of NCM460 cell monolayers indicated a
 442 lower permeation of the drug in the presence of cells than in

their absence ($P < 0.001$). Even if significant, this difference of 443
 P_{app} values was relatively small (0.5×10^{-3} cm/min), indicating 444
 a high aptitude of carbamazepine to permeate across the 445
 NCM460 cell monolayer. This phenomenon was related to the 446
 ability of the drug to decrease the TEER value of the monolayer 447
 from $160 \Omega \cdot \text{cm}^2$ (a value indicating its integrity) to about 100 448
 $\Omega \cdot \text{cm}^2$ ($P < 0.001$), during its incubation (Figure 3c), hence 449
 suggesting the capacity of carbamazepine to open the tight 450
 junctions of the NCM460 cells. A similar effect on the TEER 451
 values was also observed when carbamazepine was mixed with 452
 the vanillic and succinic acids (MIX CBZ-VAN and MIX CBZ- 453
 SUCC, Figure 3c), whose presence induced, however, a reliable 454
 decrease ($P < 0.001$) of the P_{app} value of the drug from $3.20 \times$ 455
 $10^{-3} \pm 0.05 \times 10^{-3}$ cm/min (CBZ) to $1.41 \times 10^{-3} \pm 0.04 \times$ 456
 10^{-3} cm/min (MIX CBZ-VAN) or $1.25 \times 10^{-3} \pm 0.02 \times 10^{-3}$ 457
 cm/min (MIX CBZ-SUCC), as reported in Figure 3b. This P_{app} 458
 decrease was not observed when the vanillic or succinic acids 459
 were introduced in the “Millicell” systems as co-crystals of 460
 carbamazepine; on the contrary, in this case the P_{app} value of 461
 the drug increased ($P < 0.001$) from $3.20 \times 10^{-3} \pm 0.05 \times 10^{-3}$ 462
 cm/min (CBZ) to $3.78 \times 10^{-3} \pm 0.02 \times 10^{-3}$ cm/min (COC 463
 CBZ-VAN) or $3.64 \times 10^{-3} \pm 0.02 \times 10^{-3}$ cm/min (COC 464

465 CBZ-SUCC). The difference of the P_{app} values of carbamazepine
 466 dissolved from the co-crystals and from their parent
 467 physical mixtures was $2.4 \times 10^{-3} \pm 0.02 \times 10^{-3}$ cm/min in
 468 both cases (Figure 3b). Despite the ability of CBZ-VAN and
 469 CBZ-SUCC co-crystals to increase the carbamazepine perme-
 470 ability, no significant decrease of the NCM460 cell monolayer
 471 TEER values was registered after 60 min of their incubation in
 472 the “Millicell” systems (Figure 3c). Also the presence of NPO,
 473 as co-crystal or its physical mixture, did not induce any effect on
 474 TEER value of the monolayers (Figure 3c), while it induced
 475 significant decreases of the P_{app} value of carbamazepine ($P <$
 476 0.001) from $3.20 \times 10^{-3} \pm 0.05 \times 10^{-3}$ cm/min to 2.09×10^{-3}
 477 $\pm 0.03 \times 10^{-3}$ cm/min (MIX CBZ NPO) or $1.11 \times 10^{-3} \pm$
 478 0.02×10^{-3} cm/min (COC CBZ NPO, Figure 3b). The overall
 479 results obtained with NCM460 cells indicate that carbamazepine
 480 appears able to slightly reduce the integrity of the cell
 481 monolayer. This effect was not influenced by the presence of
 482 succinic or vanillic acids as mixtures with CBZ, whereas their
 483 presence as co-crystals maintained the cell monolayer integrity.
 484 The same effect was registered with NPO, both as mixture and
 485 as co-crystal (Figure 3c). On the other hand, the presence of
 486 succinic and vanillic acids as mixtures with CBZ induced a
 487 decrease of its permeability across the cell monolayer, whereas
 488 their presence as co-crystals induced permeation increase. The
 489 presence of NPO, both as mixture and as co-crystal, induced a
 490 decrease of CBZ permeability across the cell monolayer (Figure
 491 3b). Taken together, these results confirm that the effects on a
 492 biological system of a pharmaceutical co-crystal can be
 493 drastically different from those exerted by the parent physical
 494 mixture (as observed in the presence of succinic and vanillic
 495 acids), even if this is not a systematic phenomenon (as shown
 496 in the case of NPO). Therefore, we can hypothesize that the
 497 molecular aggregations of an API can be influenced by the
 498 interactions with its cofomers, not only in the solid state but
 499 also in solution. Molecular aggregates resulting from
 500 dissolution, although transient, could interact with the
 501 macromolecular structures of a biological system (lipid bilayers,
 502 proteins, etc.) inducing different effects depending on the type
 503 of solid dissolved, i.e., a pure crystal, a co-crystal, or its physical
 504 mixture.

505 In order to verify these hypotheses, we have complemented
 506 our experimental results by performing *in silico* density
 507 functional theory (DFT) and extensive classical molecular
 508 dynamics (MD) simulations, as described in the following.

509 **Dimer Formation in Solution: Strength and Nature of**
 510 **the Pair Interactions.** To explore the strength and nature of
 511 the intermolecular interactions in water solution, we considered
 512 different dimers by starting from the main H-bond and π -
 513 stacking patterns discussed above (Figure 1) and exploring
 514 other possible conformations. The calculated the binding
 515 energies of the dimers examined are listed in Table 1, and their
 516 structures reported in Figure 4. These data quantify the
 517 tendency of the carbamazepine and cofomers to interact once
 518 dissolved in water solution and give us a guidance to rationalize
 519 the CBZ dissolution behavior previously discussed. It is
 520 worthwhile to stress indeed that supramolecular interactions
 521 taking place in solution, and even in different solvents, can be
 522 significantly different from those observed in a crystal, where
 523 molecular packing and collective effects modify the aggregation
 524 patterns.⁴³ Here we recall that CBZ exists in four anhydrous
 525 polymorphic forms and a dihydrate form (DH), with CBZ(III)
 526 as the most stable anhydrous form at room temperature
 527 (aqueous solubility of CBZ(III), 0.38 mg/mL; dihydrate, 0.13

Table 1. Calculated (M06-2X/6-31G*) Binding Energies (kJ/mol) in Water Solution of the Investigated Dimers

system	dimer	binding energy (kJ/mol)
CBZ	CBZ-CBZ_H	-51.5
	CBZ-CBZ_S	-43.9
CBZ-VAN	CBZ-VAN_H	-64.0
	CBZ-VAN_S	-45.2
	CBZ-VAN_SH	-41.4
CBZ-SUC	CBZ-SUC_HA	-42.3
	CBZ-SUC_HB	-28.9
CBZ-NPO	CBZ-NPO_SH	-45.6
	CBZ-NPO_S	-49.8

mg/mL at 25 °C).³³ In an aqueous environment, the
 carbamazepine polymorphic forms I–III all convert to the
 DH form.³⁴

If, on one hand, this is sufficient to explain the stabilization at
 lower solubility (0.18 mg/mL) displayed in Figure 2, the
 different curve profiles, that is, the kinetics of the CBZ
 polymorph formation, recorded for the various systems seem,
 instead, to be related to peculiar drug–coformer interactions,
 impeding/favoring the “organization” of the CBZ in the
 DH form. Apparently, two CBZ molecules have a considerable
 tendency to interact via both H-bond (−51.5 kJ/mol) and π -
 stacking (−43.9 kJ/mol). It is important to point out here that
 in the calculation of these binding energies the water is
 described implicitly as a polarizable continuum medium,
 screening the solute–solute electrostatic interactions propor-
 tionally to its polarity. Conversely, one can expect that, in
 solution, the dominant H-bond interactions of the carboxylic
 functionality will take place with water molecules. Indeed, at the
 same level of theory, the calculated binding energy for the
 coordination of two water molecules with a CBZ molecule is
 around 80 kJ/mol. VAN is the coformer giving the overall
 strongest interactions: more than 64 kJ/mol for the H-bonding
 and around 41–45 kJ/mol for π -stacked dimers (Table 1).
 Comparable values are found for the CBZ-NPO dimers, with
 45.6 kJ/mol for the SH complex, characterized by both H-bond
 and stacking interactions (see Figure 4), and about 50 kJ/mol
 for another π -stacked dimer (Table 1).

The absence of aromatic rings in SUC overall weakens the
 interactions, with the calculated maximum value of about 42 kJ/
 mol. According to this static 1:1 picture, both NPO and VAN
 might equally compete with water and CBZ molecules in the
 interaction with carbamazepine and therefore alter, at a
 comparable extent, the dissolution profile of the drug. This
 seems not to be the case of the succinic acid, for which no
 particularly strong interactions are predicted.

MD Simulations of MIXs and COCs. Looking back at the
 curves in Figure 2, we can rationalize the increase in the CBZ
 solubility when an excess of VAN is present (i.e., in the physical
 mixture) on the basis of the strong CBZ–VAN interactions,
 possibly boosting the CBZ dissolution while competing with
 the CBZ–water–CBZ interactions for the DH polymorph
 formation. On the contrary, the effect of the other cofomers
 and the difference between co-crystals and physical mixtures
 remain unclear. Although the strength of the CBZ–NPO
 interactions is comparable in magnitude to that of the stacked
 CBZ-CBZ and CBZ-VAN complexes, the NPO presence in the
 physical mixture produces no appreciable effects on the
 solubility profile of the carbamazepine, whereas its presence
 as co-crystal induced an immediate low solubility, similarly to

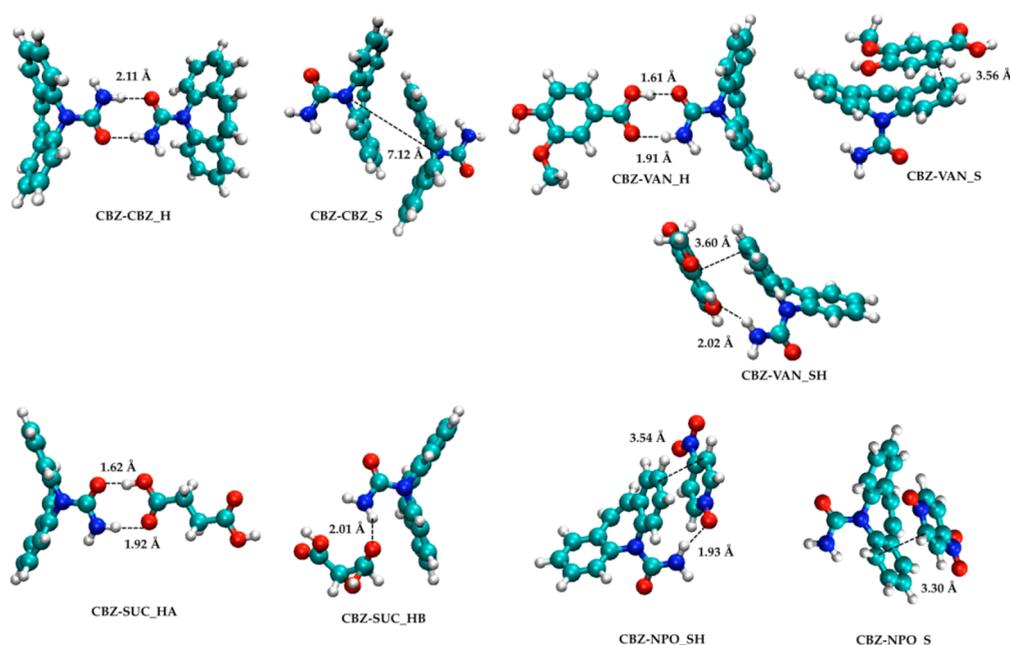


Figure 4. Optimized molecular structures of the H-bonded (H), π -stacked (S), and H-bonded and π -stacked (SH) dimers of CBZ-CBZ, CBZ-VAN, CBZ-SUC, and CBZ-NPO. Some representative interatomic distances are also reported.

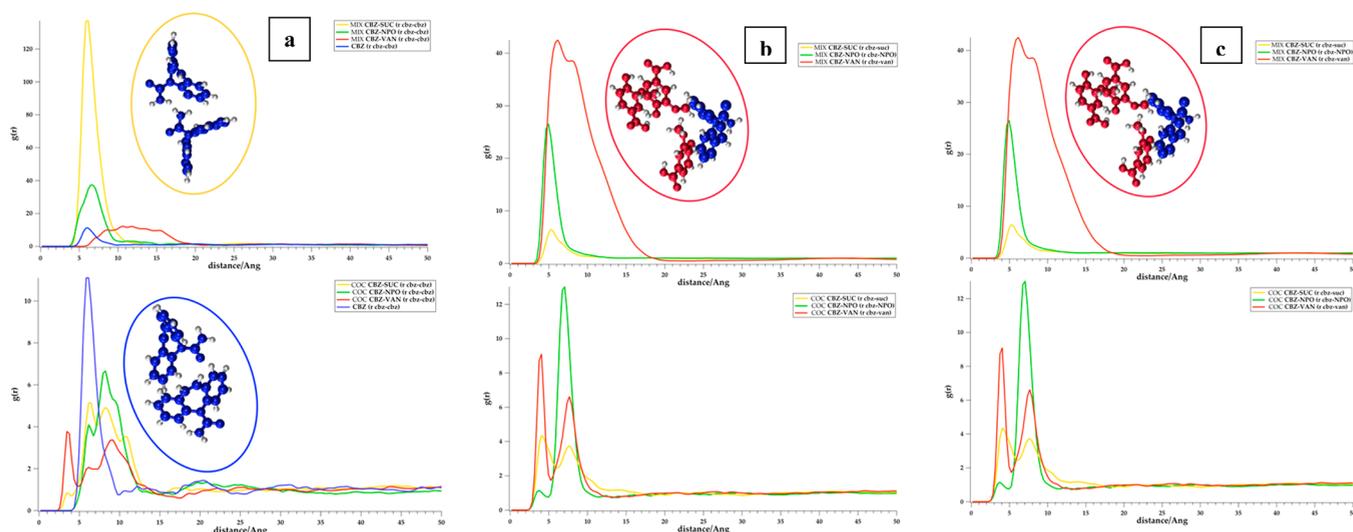


Figure 5. Atom–atom radial distribution functions, $g(r)$, of (a) the N atom of the CBZ molecules for all the simulated co-crystals (COC) and physical mixtures (MIX) as well as for the CBZ crystal (see legends and Figure S9 for further details) [two randomly extracted snapshots representative of the CBZ-CBZ dimers formed during the MIX CBZ-SUC (top plot, within the yellow circle) and CBZ (bottom plot, within the blue circle) simulations are also displayed]; (b) the N atom of the CBZ molecules in relation to a C atom of the coformers for all the simulated co-crystals (COC) and physical mixtures (MIX) (see legends and Figure S9 for further details) [a representative VAN-CBZ aggregate extracted from the MIX CBZ-VAN simulation is also displayed (top plot, within the red circle)]; (c) a C atom of the coformer molecules for all the simulated co-crystals (COC) and physical mixtures (MIX) (see legends and Figure S9 for further details) [a representative VAN-CBZ aggregate extracted from the MIX CBZ-VAN simulation is also displayed (top plot, within the red circle)].

577 the physical mixture and co-crystals of SUC (see Figure 2).
 578 Exploiting MD simulations we can take into account different
 579 ratios between drugs and coformers, explicit presence of water,
 580 and thermal and vibrational fluctuations. To monitor the
 581 formation of drug–drug, drug–coformer, and coformer–
 582 coformer dimers or even larger supramolecular aggregates
 583 along the MD trajectories, we will follow their average distances
 584 by calculating the pair radial distribution functions (RDFs)
 585 between two selected atoms belonging to the carbamazepine
 586 and coformer molecules (the atom selection is depicted in

Figure S9). Representative snapshots (at 0 and 40 ns) extracted
 587 from the MD trajectories of the CBZ-CBZ and CBZ-VAN,
 588 CBZ-SUC, and CBZ-NPO physical mixtures (MIXs) are also
 589 displayed in Figure 6. 590 f566

The first remarkable result emerges in the top panel of Figure
 591 5a, where the CBZ-CBZ distance is monitored. A sharp and
 592 intense peak (7.5 Å) appears in the case of the mixture of
 593 carbamazepine and succinic acid (yellow curve). Hence, the
 594 presence of an excess of SUC in solution seems to favor and
 595 promote the interaction and “dimerization” among the 596

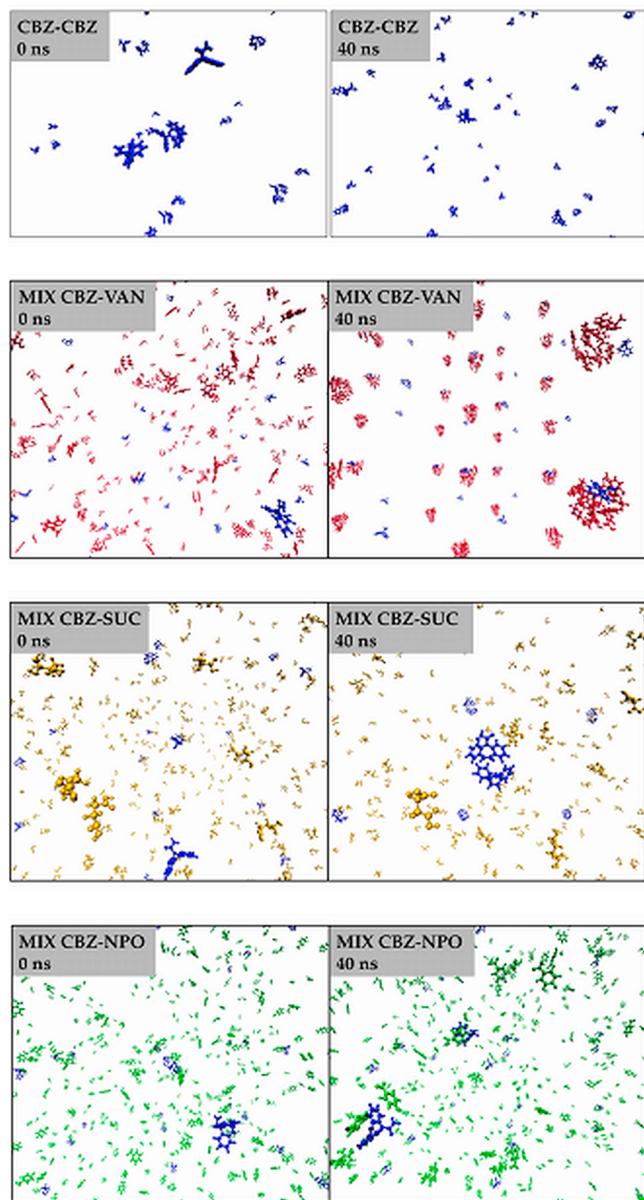


Figure 6. Snapshots extracted at 0 and 40 ns from the MD trajectories for the CBZ-CBZ and CBZ-VAN, CBZ-SUC, and CBZ-NPO mixtures. CBZ is always in blue, VAN in red, SUC in gold, and NPO in green.

597 carbamazepine molecules, as also apparent in the snapshot
 598 extracted from the MD trajectory after 40 ns (Figure 6). A
 599 representative dimer extracted from the MD trajectory is also
 600 reported in Figure 5a. More interestingly, this CBZ-CBZ peak
 601 is much less intense (a ratio of ca. 10:140) in the case of the
 602 simulation of CBZ alone (blue curve). A moderate and slightly
 603 broadened peak is also obtained in the case of the mixture with
 604 NPO, even if this is not appreciable in the extracted snapshots
 605 in Figure 6. The drug molecules seem, instead, to “lose” the
 606 freedom to interact with each other, and possibly organizing
 607 themselves to form the DH polymorph, when an excess of
 608 VAN is present (see the broadened red curve in the top of
 609 Figure 5a). The snapshot at 40 ns reported in Figure 6 clearly
 610 exemplifies this effect: the CBZ molecules remain, indeed,
 611 “trapped” within the aggregates (5–6 monomers) formed by
 612 the vanillic acid molecules, with the consequent inhibited

613 formation of the DH polymorph. Inspection of the co-crystal
 614 data (bottom panel) provides further information on the
 615 strength of the CBZ-coformer interactions, exemplified by
 616 their tendency to remain at close distances starting from the co-
 617 crystal structure. In this respect, as expected, the CBZ-VAN
 618 co-crystal shows the shorter distance peak, around 3.5 Å, closely
 619 matching the distance calculated for the CBZ-VAN_S π -
 620 stacked dimer in Figure 4.

621 Complementary information comes out from plots of the
 622 $g(r)$ curves in Figures 5b and 5c, where the CBZ-coformer and
 623 cofomer-coformer distances are reported, respectively. In the
 624 top panel of Figure 5b, an intense peak at ca. 5.5 Å with an
 625 evident shoulder at 9 Å is obtained for the CBZ-VAN distance
 626 (red curve), indicative of strong interactions and quite
 627 structured cluster formation, as we already noticed discussing
 628 the snapshot at 40 ns for MIX CBZ-VAN in Figure 6 (see the
 629 structure of a representative aggregate shown in Figure 5b).
 630 Weaker peaks around 5 Å are also obtained for NPO and SUC.
 631 Clearly the intensity of these peaks correlates with the
 632 interaction energies calculated at the DFT level of theory and
 633 listed in Table 1: VAN > NPO > SUC.

634 It is interesting to compare the data in the top (physical
 635 mixture) and bottom (co-crystals) plots in Figure 5c, where the
 636 effect of the different concentrations on the cofomer-
 637 cofomer interactions is analyzed. In the case of the vanillic
 638 acid (red curves), the increased concentration (from 4
 639 molecules in the co-crystal plot to 20 molecules in the physical
 640 mixture plot, see computational details above) completely
 641 changes the profile: a sharp and intense peak at about 4 Å and
 642 a second, more broadened, satellite peak at around 6–7 Å appear,
 643 again indicating the formation of supramolecular clusters,
 644 whereas no organized interaction is evident in the co-crystal
 645 plot. This concentration-dependent behavior is not apparent in
 646 the case of both NPO and SUC, where peaks of comparable
 647 intensities at about 4 and 7 Å are obtained for both the co-
 648 crystal and physical mixture simulations, even if the different
 649 peaks observed in the bottom of Figure 5a (co-crystal) between
 650 5 and 11 Å suggest different arrangements of CBZ to interact
 651 with itself in solution allowing it to quickly reach the DH form
 652 (see Figure 2).

653 Summarizing, by merging the static DFT picture with the
 654 information provided by the MD simulations we have a solid
 655 ground to interpret the main features of the solubility curves
 656 reported in Figure 3: (i) the formation of VAN-VAN aggregates
 657 trapping the CBZ molecules in the CBZ-VAN mixture (top
 658 panel of Figure 5c and inset) and impeding, *de facto*, their
 659 interactions and self-organization (red curve in the top panel of
 660 Figure 5a) nicely explains the higher CBZ solubility and
 661 retardation in the formation of the DH polymorph (Figure 2);
 662 (ii) the presence of an excess of succinic acid (physical mixture
 663 CBZ-SUC), mainly interacting with water via H-bond, strongly
 664 favors the CBZ-CBZ clustering (yellow curve in the top panel
 665 of Figure 5a), providing an explanation for the low solubility
 666 recorded in the case of the physical mixtures with succinic acid
 667 with respect to the other mixtures analyzed; (iii) in all the co-
 668 crystal simulations, not unexpected behaviors were found,
 669 evidencing however a marked difference of CBZ-CBZ or CBZ-
 670 COF of COF-COF interactions between the co-crystal of
 671 vanillic acid and the other two (COC CBZ-SUC; COC CBZ-
 672 NPO), in line with the absence of appreciable change in the
 673 drug solubility observed in Figure 2 for COC CBZ-VAN. Thus,
 674 the computational analysis supports the hypothesis that the
 675 molecular aggregates of CBZ obtained by dissolution of the co-

676 crystals with vanillic and succinic acids are different in
677 comparison with those obtained by the dissolution of the
678 respective parent physical mixtures. No marked differences
679 were, instead, predicted when NPO is involved, fully
680 confirming the experimental findings.

681 ■ CONCLUSIONS

682 It is known that co-crystallization can improve the solubility
683 and permeability of APIs without changing their molecular
684 structure, often obtaining an increase of the bioavailability of
685 orally administered drugs.¹ In the present study it has been
686 observed that the co-crystallization of carbamazepine with
687 vanillic and succinic acids induces an increase of CBZ
688 permeability across human intestinal cell monolayers. On the
689 other hand, it has also been noticed that the effects produced by
690 the parent physical mixtures are markedly different from those
691 obtained by the co-crystals. According to MD simulations and
692 DFT modeling, these differences may be attributed to different
693 molecular aggregations formed in water by dissolving CBZ
694 from co-crystals or from their parent physical mixtures. In
695 agreement with what we have previously found about the
696 different biological effects of co-crystals and parent physical
697 mixtures of indomethacin,⁶ this study remarks that pharma-
698 ceutical co-crystals can be considered not always as simply
699 physical mixtures, but rather as new entities potentially able to
700 produce different pharmacological effects. Our results seem
701 therefore to confirm that new and interesting perspectives can
702 be achieved through the application of pharmaceutical products
703 containing co-crystals. As a consequence, appropriate inves-
704 tigations appear necessary in order to evaluate the potential
705 new applications and the potential damaging effects of
706 pharmaceutical co-crystals.

707 ■ ASSOCIATED CONTENT

708 ■ Supporting Information

709 The Supporting Information is available free of charge on the
710 ACS Publications website at DOI: 10.1021/acs.molpharma-
711 ceut.7b00899.

712 Synthesis and characterization procedures, calculation
713 and experimental details, geometric parameters, hydro-
714 gen bonding parameters, ORTEP views, packing
715 diagrams, and XRD spectra (PDF)

716 ■ AUTHOR INFORMATION

717 Corresponding Authors

718 *Phone: +39-0532-455144. Fax: +39-0532- 455953. E-mail:
719 frt@unife.it.

720 *Phone: +39-0532-455476. Fax: +39-0532- 455953. E-mail:
721 pvnbbbr@unife.it.

722 *UMR SRS MC 7565 CNRS—Université de Lorraine,
723 Boulevard des Aiguillettes, BP 70239, 54506 Vandoeuvre-lès-
724 Nancy Cedex, France. Phone: +33-3-72745276. Fax: +33-3-
725 72745271. E-mail: mariachiara.pastore@univ-lorraine.fr.

726 ORCID

727 Valeria Ferretti: 0000-0001-5515-9615

728 Antonio Monari: 0000-0001-9464-1463

729 Notes

730 The authors declare no competing financial interest.

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734 ■ ABBREVIATIONS USED

API, pharmaceutical active ingredient; COC, co-crystal; MIX,
physical mixture; CBZ, carbamazepine; VAN, vanillic acid;
SUC, succinic acid; NPO, 4-nitropyridine *N*-oxide; Pic, picric
acid; 2ampyr, 2-aminopyrimidine; triaz, 2,4-diamino-6-phenyl-
1,3,5-triazine; PBS, phosphate buffered saline; TEER, trans-
epithelial electrical resistance

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